

Die Casting Technical Standards

Minimum part weight	0.017 kg
Maximum part weight	12 kg
Minimum part size	Φ17 mm × 4 mm
Maximum part size	300 mm × 650 mm
Minimum wall thickness	0.8 mm
Maximum wall thickness	12.7 mm
Tolerance class for casting	ISO 8062 ST5
Minimum possible batch	1000 pcs