Sheet metal fabrication standard

Dimension detail	Tolerance
Edge to edge, single surface	+/- 0.005 inch
Edge to hole, single surface	+/- 0.005 inch
Hole to hole, single surface	+/- 0.005 inch
Bend to edge / hole, single surface	+/- 0.010 inch
Edge to feature, multiple surface	+/- 0.030 inch
Over formed part, multiple surface	+/- 0.030 inch
Bend angle	+/- 1°

By default, sharp edges will be broken and deburred. For any critical edges that must be left sharp, please note and specify in your drawing.